SECTION 052100 - STEEL JOIST FRAMING

ALL LIBRARIES

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. K-series steel joists.
2. KCS-type K-series steel joists.
3. LH- and DLH-series long-span steel joists.
4. Joist accessories.

B. Related Requirements:

1. Section 033000 "Cast-in-Place Concrete" for installing bearing plates in concrete.
2. Section 051200 "Structural Steel Framing" for field-welded shear connectors.

1.3 DEFINITIONS

A. SJI's "Specifications": Steel Joist Institute's "Standard Specifications, Load Tables and Weight Tables for Steel Joists and Joist Girders."

B. Special Joists: Steel joists or joist girders requiring modification by manufacturer to support nonuniform, unequal, or special loading conditions that invalidate load tables in SJI's "Specifications."

1.4 ACTION SUBMITTALS

A. Product Data: For each type of joist, accessory, and product.

B. Shop Drawings:

1. Include layout, designation, number, type, location, and spacing of joists.
2. Include joining and anchorage details; bracing, bridging, and joist accessories; splice and connection locations and details; and attachments to other construction.
3. Indicate locations and details of bearing plates to be embedded in other construction.

1.5 INFORMATIONAL SUBMITTALS

A. Welding certificates.

B. Manufacturer certificates.

C. Mill Certificates: For each type of bolt.

D. Comprehensive engineering analysis of special joists signed and sealed by the qualified professional engineer responsible for its preparation.

E. Field quality-control reports.

1.6 QUALITY ASSURANCE

A. Manufacturer Qualifications: A manufacturer certified by SJI to manufacture joists complying with applicable standard specifications and load tables in SJI's "Specifications."

1. Manufacturer's responsibilities include providing professional engineering services for designing special joists to comply with performance requirements.

B. Welding Qualifications: Qualify field-welding procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

1.7 DELIVERY, STORAGE, AND HANDLING

A. Deliver, store, and handle joists as recommended in SJI's "Specifications."

B. Protect joists from corrosion, deformation, and other damage during delivery, storage, and handling.

1.8 SEQUENCING

A. Deliver steel bearing plates to be built into cast-in-place concrete and masonry construction.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Structural Performance: Provide special joists and connections capable of withstanding design loads indicated.

1. Design special joists to withstand design loads with live-load deflections no greater than the following:

a. Roof Joists: Vertical deflection of 1/360 of the span.

2.2 K-SERIES STEEL JOISTS

A. Manufacture steel joists of type indicated according to "Standard Specification for Open Web Steel Joists, K-Series" in SJI's "Specifications," with steel-angle top- and bottom-chord members, underslung ends, and parallel top chord.

   1. Joist Type: K-series steel joists and KCS-type K-series steel joists.

B. Steel Joist Substitutes: Manufacture according to "Standard Specifications for Open Web Steel Joists, K-Series" in SJI's "Specifications," with steel-angle or -channel members.

C. Provide holes in chord members for connecting and securing other construction to joists.

D. Top-Chord Extensions: Extend top chords of joists with SJI's Type S top-chord extensions where indicated, complying with SJI's "Specifications."

E. Extended Ends: Extend bearing ends of joists with SJI's Type R extended ends where indicated, complying with SJI's "Specifications."

F. Do not camber joists.

G. Camber joists according to SJI's "Specifications.".

H. Equip bearing ends of joists with manufacturer's standard beveled ends or sloped shoes if joist slope exceeds 1/4 inch per 12 inches (1:48).

2.3 LONG-SPAN STEEL JOISTS

A. Manufacture steel joists according to "Standard Specification for Longspan Steel Joists, LH-Series and Deep Longspan Steel Joists, DLH-Series" in SJI's "Specifications," with steel-angle top- and bottom-chord members; of joist type and end and top-chord arrangements as indicated.

B. Provide holes in chord members for connecting and securing other construction to joists.

C. Camber long-span steel joists [according to SJI's "Specifications."

D. Equip bearing ends of joists with manufacturer's standard beveled ends or sloped shoes if joist slope exceeds 1/4 inch per 12 inches (1:48).

2.4 PRIMERS

A. Primer: SSPC-Paint 15, or manufacturer's standard shop primer complying with performance requirements in SSPC-Paint 15.

B. Primer: SSPC-Paint 15, or manufacturer's standard shop primer complying with performance requirements in SSPC-Paint.

2.5 JOIST ACCESSORIES

A. Bridging: Provide bridging anchors and number of rows of horizontal or diagonal bridging of material, size, and type required by SJI's "Specifications" for type of joist, chord size, spacing, and span. Furnish additional erection bridging if required for stability.

B. Fabricate steel bearing plates from ASTM A 36/A 36M steel with integral anchorages of sizes and thicknesses indicated.

C. Steel bearing plates with integral anchorages are specified in Section 055000 "Metal Fabrications."

D. Furnish ceiling extensions, either extended bottom-chord elements or a separate extension unit of enough strength to support ceiling construction. Extend ends to within 1/2 inch (13 mm) of finished wall surface unless otherwise indicated.

E. High-Strength Bolts, Nuts, and Washers: ASTM A 325 (ASTM A 325M), Type 1, heavy hex steel structural bolts; ASTM A 563 (ASTM A 563M) heavy hex carbon-steel nuts; and ASTM F 436 (ASTM F 436M) hardened carbon-steel washers.

   1. Finish: Plain.

F. Welding Electrodes: Comply with AWS standards.

G. Furnish miscellaneous accessories including splice plates and bolts required by joist manufacturer to complete joist assembly.

2.6 CLEANING AND SHOP PAINTING

A. Clean and remove loose scale, heavy rust, and other foreign materials from fabricated joists and accessories by hand-tool cleaning, SSPC-SP 2 or power-tool cleaning, SSPC-SP 3.

B. Do not prime paint joists and accessories to receive sprayed fire-resistive materials.

C. Apply one coat of shop primer to joists and joist accessories to be primed to provide a continuous, dry paint film not less than 1 mil (0.025 mm) thick.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine supporting substrates, embedded bearing plates, and abutting structural framing for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Do not install joists until supporting construction is in place and secured.

B. Install joists and accessories plumb, square, and true to line; securely fasten to supporting construction according to SJI's "Specifications," joist manufacturer's written instructions, and requirements in this Section.

1. Before installation, splice joists delivered to Project site in more than one piece.
2. Space, adjust, and align joists accurately in location before permanently fastening.
3. Install temporary bracing and erection bridging, connections, and anchors to ensure that joists are stabilized during construction.
4. Delay rigidly connecting bottom-chord extensions to columns or supports until dead loads are applied.

C. Field weld joists to supporting steel bearing plates and framework. Coordinate welding sequence and procedure with placement of joists. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.

D. Bolt joists to supporting steel framework using carbon-steel bolts.

E. Bolt joists to supporting steel framework using high-strength structural bolts. Comply with RCSC's "Specification for Structural Joints Using ASTM A 325 or ASTM A 490 Bolts" for high-strength structural bolt installation and tightening requirements.

F. Install and connect bridging concurrently with joist erection, before construction loads are applied. Anchor ends of bridging lines at top and bottom chords if terminating at walls or beams.

3.3 FIELD QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.

B. Visually inspect field welds according to AWS D1.1/D1.1M.

1. In addition to visual inspection, test field welds according to AWS D1.1/D1.1M and the following procedures, at testing agency's option:

a. Liquid Penetrant Inspection: ASTM E 165/E 165M.
b. Magnetic Particle Inspection: ASTM E 709.
c. Ultrasonic Testing: ASTM E 164.
d. Radiographic Testing: ASTM E 94.

C. Visually inspect bolted connections.

D. Prepare test and inspection reports.

3.4 PROTECTION

A. Repair damaged galvanized coatings on galvanized items with galvanized repair paint according to ASTM A 780/A 780M and manufacturer's written instructions.

B. Touchup Painting: After installation, promptly clean, prepare, and prime or reprime field connections, rust spots, and abraded surfaces of prime-painted joists, bearing plates, abutting structural steel, and accessories.

1. Clean and prepare surfaces by hand-tool cleaning according to SSPC-SP 2 or power-tool cleaning according to SSPC-SP 3.
2. Apply a compatible primer of same type as primer used on adjacent surfaces.

END OF SECTION 052100