SECTION 084113 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

ALL LIBRARIES

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Exterior and interior storefront framing.
2. Exterior and interior manual-swing entrance doors and door-frame units.

B. Related Sections:

1. Section 079200 "Joint Sealants" for perimeter sealant and back-up materials.
2. Section 088000 "Glazing" for glass and glazing accessories.

1.3 REFERENCE STANDARDS

A. AAMA – American Architectural Manufacturers Association (www.aamanet.org).

1. AAMA CW-10 – Care and Handling of Architectural Aluminum from Shop to Site; 2012.
2. AAMA 501.2 – Field Check of Metal Storefronts, Curtain Walls, and Sloped Glazing Systems for Water Leakage; American Architectural Manufacturers Association; 2009 (part of AAMA 501).
3. AAMA 609 and 610 – Cleaning and Maintenance Guide for Architecturally Finished Aluminum, 2009.
4. AAMA 611 – Voluntary Standards for Anodized Architectural Aluminum; 2012.
5. AAMA 2605 – Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and panels; 2013.

B. ASTM International (American Society for Testing and Materials; www.astm.org).

1. ASTM A36/A36M – Standard Specification for Carbon Structural Steel; 2008.
2. ASTM A123/A123M – Standard Specification for Zinc (hot-Dip Galvanized) Coatings on Iron and Steel Products; 2012.
3. ASTM B117 – Standard Practice for Operating Salt Spray (Fog) Apparatus; 2011.
4. ASTM B221 – Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes; 2012.

5. ASTM D523 – Standard Test Method for Specular Gloss; 2008.
6. ASTM D2244 – Standard Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates; 2011.
7. ASTM D2247 – Standard Practice for Testing Water Resistance of Coatings in 100% Relative Humidity; 2011.
8. ASTM D4214 – Standard Test Methods for Evaluating the Degree of Chalking of Exterior Paint Films; 2007.
9. ASTM E283 – Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen; 2004.
10. ASTM E330 – Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference; 2010.
11. ASTM E331 – Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference; 2009.

C. The Society for Protective Coatings (www.sspc.org).

1. SSPC-Paint 20 – Zinc-Rich Primers (Type I, “Inorganic”, and Type II, “Organic”), 2002.

D. LEED – Leadership in Energy and Environmental Design.

E. NAAMM – National Association of Architectural Metal Manufacturers.

1.4 DEFINITIONS

A. ADA/ABA Accessibility Guidelines: U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disability Act (ADA) and Architectural Barriers Act (ABA) Accessibility Guidelines for Buildings and Facilities."

1.5 PERFORMANCE REQUIREMENTS

A. General Performance: Aluminum-framed systems shall withstand the effects of the following performance requirements without exceeding performance criteria or failure due to defective manufacture, fabrication, installation, or other defects in construction:

1. Movements of supporting structure indicated on Drawings including, but not limited to, story drift and deflection from uniformly distributed and concentrated live loads.
2. Dimensional tolerances of building frame and other adjacent construction.
3. Failure includes the following:

a. Deflection exceeding specified limits.
b. Thermal stresses transferring to building structure.
c. Framing members transferring stresses, including those caused by thermal and structural movements to glazing.
d. Glazing-to-glazing contact.
e. Noise or vibration created by wind and by thermal and structural movements.
f. Loosening or weakening of fasteners, attachments, and other components.
g. Sealant failure.
h. Failure of operating units.

B. Delegated Design: Design aluminum-framed systems, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

C. Structural Loads:

1. Wind Loads: As indicated on Drawings.
2. Seismic Loads: As indicated on Drawings.

D. Deflection of Framing Members:

1. Deflection Normal to Wall Plane: Limited to 1/175 of clear span for spans up to 13 feet 6 inches (4.1 m) and to 1/240 of clear span plus 1/4 inch (6.35 mm) for spans greater than 13 feet 6 inches (4.1 m) or an amount that restricts edge deflection of individual glazing lites to 3/4 inch (19 mm), whichever is less.

E. Structural-Test Performance: Provide aluminum-framed systems tested according to ASTM E 330 as follows:

1. When tested at positive and negative wind-load design pressures, systems do not evidence deflection exceeding specified limits.
2. When tested at 150 percent of positive and negative wind-load design pressures, systems, including anchorage, do not evidence material failures, structural distress, and permanent deformation of main framing members exceeding 0.2 percent of span.
3. Test Durations: As required by design wind velocity, but not fewer than 10 seconds.

F. Air Infiltration: Provide aluminum-framed systems with maximum air leakage through fixed glazing and framing areas of 0.06 cfm/sq. ft. (0.03 L/s per sq. m) of fixed wall area when tested according to ASTM E 283 at a minimum static-air-pressure difference of 6.24 lbf/sq. ft. (300 Pa).

G. Water Penetration under Dynamic Pressure: Provide aluminum-framed systems that do not evidence water leakage through fixed glazing and framing areas when tested according to AAMA 501.1 under dynamic pressure equal to 20 percent of positive wind-load design pressure, but not less than 12 lbf/sq. ft. (500 Pa).

H. Thermal Movements: Provide aluminum-framed systems that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

1. Temperature Change (Range): 120 deg. F (67 deg. C), ambient; 180 deg. F (100 deg. C), material surfaces.
2. Test Performance: No buckling; stress on glass; sealant failure; excess stress on framing, anchors, and fasteners; or reduction of performance when tested according to AAMA 501.5.

I. Condensation Resistance: Provide aluminum-framed systems with fixed glazing and framing areas having condensation-resistance factor (CRF) of not less than 45 when tested according to AAMA 1503.

J. Thermal Conductance: Provide aluminum-framed systems with fixed glazing and framing areas having an average U-factor of not more than 0.69 Btu/sq. ft. x h x deg. F (3.92 W/sq. m x K) when tested according to AAMA 1503.

K. Sound Transmission: Provide aluminum-framed systems with fixed glazing and framing areas having the following sound-transmission characteristics:

1. Sound Transmission Class (STC): Minimum 32 STC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 413.
2. Outdoor-Indoor Transmission Class (OITC): Minimum 26 OITC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 1332.

L. Structural Sealant: Capable of withstanding tensile and shear stresses imposed by aluminum-framed systems without failing adhesively or cohesively. When tested for preconstruction adhesion and compatibility, cohesive failure of sealant shall occur before adhesive failure.

1. Adhesive failure occurs when sealant pulls away from substrate cleanly, leaving no sealant material behind.
2. Cohesive failure occurs when sealant breaks or tears within itself but does not separate from each substrate because sealant-to-substrate bond strength exceeds sealant's internal strength.

1.6 ACTION SUBMITTALS

A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for aluminum-framed systems.

B. Shop Drawings: For aluminum-framed systems. Include plans, elevations, sections, details, and attachments to other work.

1. Include details of provisions for system expansion and contraction and for drainage of moisture in the system to the exterior.
2. For entrance doors, include hardware schedule and indicate operating hardware types, functions, quantities, and locations.

C. Samples for Verification: For each type of exposed finish required, in manufacturer's standard sizes.

D. Fabrication Sample: Of each vertical-to-horizontal intersection of aluminum-framed systems, made from 12-inch (300-mm) lengths of full-size components and showing details of the following:

1. Joinery, including concealed welds.
2. Anchorage.
3. Expansion provisions.
4. Glazing.
5. Flashing and drainage.

E. Other Action Submittals:

1. Entrance Door Hardware Schedule: Prepared by or under the supervision of supplier, detailing fabrication and assembly of entrance door hardware, as well as procedures and diagrams. Coordinate final entrance door hardware schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of entrance door hardware.

F. Delegated-Design Submittal: For aluminum-framed systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Detail fabrication and assembly of aluminum-framed systems.
2. Include design calculations.

1.7 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Seismic Qualification Certificates: For aluminum-framed systems, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.

C. Welding certificates.

D. Preconstruction Test Reports: For sealant.

E. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for aluminum-framed systems, indicating compliance with performance requirements.

F. Source quality-control reports.

G. Field quality-control reports.

H. Warranties: Sample of special warranties.

1.8 CLOSEOUT SUBMITTALS

A. Maintenance Data: For aluminum-framed systems to include in maintenance manuals.

1.9 QUALITY ASSURANCE

A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.

B. Engineering Responsibility: Prepare data for aluminum-framed systems, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in systems similar to those indicated for this Project.

C. Accessible Entrances: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines and ICC/ANSI A117.1.

D. Source Limitations for Aluminum-Framed Systems: Obtain from single source from single manufacturer.

E. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.

1. Build mockup of typical wall area as shown on Drawings.
2. Field testing shall be performed on mockups according to requirements in "Field Quality Control" Article.
3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
4. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

F. Preinstallation Conference: Conduct conference at Project site.

1.10 PROJECT CONDITIONS

A. Field Measurements: Verify actual locations of structural supports for aluminum-framed systems by field measurements before fabrication and indicate measurements on Shop Drawings.

1.11 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of aluminum-framed systems that do not comply with requirements or that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Structural failures including, but not limited to, excessive deflection.
b. Noise or vibration caused by thermal movements.
c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
d. Adhesive or cohesive sealant failures.
e. Water leakage through fixed glazing and framing areas.
f. Failure of operating components.

2. Warranty Period: Five years from date of Substantial Completion.

B. Special Finish Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components on which finishes do not comply with requirements or that fail in materials or workmanship within specified warranty period. Warranty does not include normal weathering.

1. Warranty Period: 20 years from date of Substantial Completion.

1.12 MAINTENANCE SERVICE

A. Entrance Door Hardware:

1. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of entrance door hardware.
2. Initial Maintenance Service: Beginning at Substantial Completion, provide twelve (12) months' full maintenance by skilled employees of entrance door hardware Installer. Include quarterly preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper entrance door hardware operation at rated speed and capacity. Provide parts and supplies the same as those used in the manufacture and installation of original equipment.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Basis-of-Design Product: Subject to compliance with requirements, provide Tubelite 14000 Series, product indicated on Drawings, or comparable product by one of the following:

1. EFCO Corporation.
2. Kawneer North America; an Alcoa company.
3. NGG Ltd., Inc.
4. Tubelite.
5. United States Aluminum.
6. Vistawall Architectural Products; The Vistawall Group; a Bluescope Steel company.

2.2 MATERIALS

A. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.

1. Sheet and Plate: ASTM B 209 (ASTM B 209M).
2. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221 (ASTM B 221M).
3. Extruded Structural Pipe and Tubes: ASTM B 429.
4. Structural Profiles: ASTM B 308/B 308M.
5. Welding Rods and Bare Electrodes: AWS A5.10/A5.10M.

2.3 FRAMING SYSTEMS

A. Framing Members: Manufacturer's standard extruded-aluminum framing members of thickness required and reinforced as required to support imposed loads.

1. Construction: Thermally broken.
2. Glazing System: Retained mechanically with gaskets on four sides.
3. Glazing Rabbet: Allows for 1-inch glazing panel.
4. Glazing Plane: Center.
5. Mullion Dimensions: 2 by 4-1/2 inch deep.

B. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.

C. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials.

1. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
2. Reinforce members as required to receive fastener threads.
3. Use exposed fasteners with countersunk Phillips screw heads, finished to match framing system.

D. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts, complying with ASTM A 123/A 123M or ASTM A 153/A 153M.

E. Concealed Flashing: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding flashing compatible with adjacent materials.

F. Framing System Gaskets and Sealants: Manufacturer's standard, recommended by manufacturer for joint type.

1. Sealants used inside the weatherproofing system shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.4 GLAZING SYSTEMS

A. Glazing: As specified in Section 088000 "Glazing."

B. Glazing Gaskets: Manufacturer's standard compression types; replaceable, molded or extruded, of profile and hardness required to maintain watertight seal.

C. Spacers and Setting Blocks: Manufacturer's standard elastomeric type.

D. Bond-Breaker Tape: Manufacturer's standard TFE-fluorocarbon or polyethylene material to which sealants will not develop adhesion.

E. Glazing Sealants: For structural-sealant-glazed systems, as recommended by manufacturer for joint type, and as follows:

1. Weatherseal Sealant: ASTM C 920 for Type S, Grade NS, Class 25, Uses NT, G, A, and O; single-component neutral-curing formulation that is compatible with structural sealant and other system components with which it comes in contact; recommended by structural-sealant, weatherseal-sealant, and aluminum-framed-system manufacturers for this use.

    a. Sealants used inside the weatherproofing system shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.5 ENTRANCE DOOR SYSTEMS

A. Entrance Doors: Manufacturer's standard glazed entrance doors for manual-swing operation.

1. Door Construction: 1-3/4-inch (44.5-mm) overall thickness, with minimum 0.125-inch-(3.2-mm-) thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.

    a. Thermal Construction: High-performance plastic connectors separate aluminum members exposed to the exterior from members exposed to the interior.

2. Door Design: As indicated, medium stile; 3-1/2-inch (88.9-mm) nominal width.

    a. Accessible Doors: Smooth surfaced for width of door in area within 10 inches (255 mm) above floor or ground plane.

3. Glazing Stops and Gaskets: Square, snap-on, extruded-aluminum stops and preformed gaskets.

    a. Provide nonremovable glazing stops on outside of door.

B. Entrance Door Hardware: As specified in Section 087100 "Door Hardware."

2.6 ENTRANCE DOOR HARDWARE

A. General: Provide entrance door hardware and entrance door hardware sets indicated in door and frame schedule for each entrance door to comply with requirements in this Section.

1. Sequence of Operation: Provide electrified door hardware function, sequence of operation, and interface with other building control systems indicated.
2. Opening-Force Requirements:

    a. Egress Doors: Not more than 15 lbf (67 N) to release the latch and not more than 30 lbf (133 N) to set the door in motion and not more than 15 lbf (67 N) to open the door to its minimum required width.
    b. Accessible Interior Doors: Not more than 5 lbf (22.2 N) to fully open door.

B. Opening-Force Requirements:

1. Delayed-Egress Locks: Lock releases within 15 seconds after applying a force of not more than 15 lbf (67 N) for not more than 3 seconds.
2. Latches and Exit Devices: Not more than 15 lbf (67 N) required to release latch.

C. Continuous-Gear Hinges: Manufacturer's standard with stainless-steel bearings between knuckles, fabricated to full height of door and frame.

D. Mortise Auxiliary Locks: BHMA A156.5, Grade 1.

E. Automatic and Self-Latching Flush Bolts: BHMA A156.3, Grade 1.

F. Panic Exit Devices: BHMA A156.3, Grade 1, listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing according to UL 305.

G. Cylinders: As specified in Section 087100 "Door Hardware."

H. Strikes: Provide strike with black-plastic dust box for each latch or lock bolt; fabricated for aluminum framing.

I. Operating Trim: BHMA A156.6.

J. Closers: BHMA A156.4, Grade 1, with accessories required for a complete installation, sized as required by door size, exposure to weather, and anticipated frequency of use; adjustable to meet field conditions and requirements for opening force.

K. Door Stops: BHMA A156.16, Grade 1, floor or wall mounted, as appropriate for door location indicated, with integral rubber bumper.

L. Weather Stripping: Manufacturer's standard replaceable components.

1. Compression Type: Made of ASTM D 2000, molded neoprene, or ASTM D 2287, molded PVC.

M. Weather Sweeps: Manufacturer's standard exterior-door bottom sweep with concealed fasteners on mounting strip.

N. Silencers: BHMA A156.16, Grade 1.

O. Thresholds: BHMA A156.21, raised thresholds beveled with a slope of not more than 1:2, with maximum height of 1/2 inch (13 mm).

P. Finger Guards: Manufacturer's standard collapsible neoprene or PVC gasket anchored to frame hinge-jamb at center-pivoted doors.

2.7 ACCESSORY MATERIALS

A. Joint Sealants: For installation at perimeter of aluminum-framed systems, as specified in Section 079200 "Joint Sealants."

1. Sealants used inside the weatherproofing system shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Bituminous Paint: Cold-applied, asphalt-mastic paint complying with SSPC-Paint 12 requirements except containing no asbestos; formulated for 30-mil (0.762-mm) thickness per coat.

2.8 FABRICATION

A. Form or extrude aluminum shapes before finishing.

B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.

C. Framing Members, General: Fabricate components that, when assembled, have the following characteristics:

1. Profiles that are sharp, straight, and free of defects or deformations.
2. Accurately fitted joints with ends coped or mitered.
3. Means to drain water passing joints, condensation within framing members, and moisture migrating within the system to exterior.
4. Physical and thermal isolation of glazing from framing members.
5. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
6. Provisions for field replacement of glazing from interior for vision glass and exterior for spandrel glazing or metal panels.
7. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.

D. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.

E. Storefront Framing: Fabricate components for assembly using head-and-sill-receptor system with shear blocks at intermediate horizontal members.

F. Entrance Door Frames: Reinforce as required to support loads imposed by door operation and for installing entrance door hardware.

1. At exterior doors, provide compression weather stripping at fixed stops.
2. At interior doors, provide silencers at stops to prevent metal-to-metal contact. Install three silencers on strike jamb of single-door frames and two silencers on head of frames for pairs of doors.

G. Entrance Doors: Reinforce doors as required for installing entrance door hardware.

1. At pairs of exterior doors, provide sliding-type weather stripping retained in adjustable strip and mortised into door edge.
2. At exterior doors, provide weather sweeps applied to door bottoms.

H. Entrance Door Hardware Installation: Factory install entrance door hardware to the greatest extent possible. Cut, drill, and tap for factory-installed entrance door hardware before applying finishes.

I. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

2.9 ALUMINUM FINISHES

A. Color Anodic Finish: AAMA 611, AA-M12C22A42/A44, Class I, 0.018 mm or thicker.

1. Color: Black.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Notify Contractor in writing, with a copy sent to Owner and Architect, of any conditions detrimental to proper and timely completion of this work.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

D. Start of this work shall indicate acceptance of areas and conditions as satisfactory by the Installer.

3.2 PREPARATION

A. Coordinate and furnish anchors, concrete inserts, sleeves, anchor bolts, and other accessories to be embedded in concrete or masonry construction.

1. Coordinate delivery of these items to Project site.

3.3 INSTALLATION

A. General:

1. Comply with manufacturer's written instructions.
2. Do not install damaged components.
3. Fit joints to produce hairline joints free of burrs and distortion.
4. Rigidly secure nonmovement joints.
5. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration.
6. Seal joints watertight unless otherwise indicated.

B. Metal Protection:

1. Where aluminum will contact dissimilar metals, protect against galvanic action by painting contact surfaces with primer or applying sealant or tape, or by installing nonconductive spacers as recommended by manufacturer for this purpose.
2. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.

C. Install components to drain water passing joints, condensation occurring within framing members, and moisture migrating within the system to exterior.

D. Set continuous sill members and flashing in full sealant bed as specified in Section 079200 "Joint Sealants" to produce weathertight installation.

E. Install components plumb and true in alignment with established lines and grades, and without warp or rack.

F. Install glazing as specified in Section 088000 "Glazing."

G. Entrance Doors: Install doors to produce smooth operation and tight fit at contact points.

1. Exterior Doors: Install to produce weathertight enclosure and tight fit at weather stripping.
2. Field-Installed Entrance Door Hardware: Install surface-mounted entrance door hardware according to entrance door hardware manufacturers' written instructions using concealed fasteners to greatest extent possible.

H. Install perimeter joint sealants as specified in Section 079200 "Joint Sealants" to produce weathertight installation.

3.4 ERECTION TOLERANCES

A. Install aluminum-framed systems to comply with the following maximum erection tolerances:

1. Location and Plane: Limit variation from true location and plane to 1/8 inch in 12 feet (3 mm in 3.7 m); 1/4 inch (6 mm) over total length.
2. Alignment:

a. Where surfaces abut in line, limit offset from true alignment to 1/16 inch (1.5 mm).
b. Where surfaces meet at corners, limit offset from true alignment to 1/32 inch (0.8 mm).

B. Diagonal Measurements: Limit difference between diagonal measurements to 1/8 inch (3 mm).

3.5 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified independent testing and inspecting agency to perform field tests and inspections.

B. Testing Services: Testing and inspecting of representative areas to determine compliance of installed systems with specified requirements shall take place as follows and in successive phases as indicated on Drawings. Do not proceed with installation of the next area until test results for previously completed areas show compliance with requirements.

1. Water Spray Test: Before installation of interior finishes has begun, a minimum area of 75 feet (23 m) by 1 story of aluminum-framed systems designated by Architect shall be tested according to AAMA 501.2 and shall not evidence water penetration.

C. Repair or remove work if test results and inspections indicate that it does not comply with specified requirements.

D. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

E. Aluminum-framed assemblies will be considered defective if they do not pass tests and inspections.

F. Prepare test and inspection reports.

3.6 ADJUSTING

A. Adjust operating entrance door hardware to function smoothly as recommended by manufacturer.

1. For entrance doors accessible to people with disabilities, adjust closers to provide a 3-second closer sweep period for doors to move from a 70-degree open position to 3 inches (75 mm) from the latch, measured to the leading door edge.

3.7 CLEANING

A. Comply with AAMA 609 and 610 for methods, equipment, and materials to clean finished aluminum after installation and for subsequent periodic maintenance.

B. Remove protective material such as non-adhesive papers, adhesive papers, and strippable plastic films from prefinished aluminum surfaces as soon as there is no longer a need for protection.

C. Wash down surfaces with a solution of mild detergent in warm water, applied with a soft, clean wiping cloth.

D. Take care to remove dirt from corners, and wipe surfaces clean.

E. Remove excess sealant from glass and aluminum by method acceptable to sealant manufacturer.

3.8 PROTECTION

A. Protect installed products from damage during subsequent construction.

B. Protect anodized finishes from prolonged exposure to alkaline, such as lime in masonry mortar, or acidic and other corrosive materials.

END OF SECTION 084113