SECTION 081416 - FLUSH WOOD DOORS

ALL LIBRARIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Solid core doors with wood veneer faces.
2. Factory finishing wood doors.
3. Factory fitting wood doors to frames and factory machining for hardware.
4. Light frames and glazing installed in wood doors.

B. Related Sections:
1. Division 08 Section “Door Schedule”.
2. Division 08 Section "Hollow Metal Doors and Frames".
3. Division 08 Section "Glazing".
4. Division 08 Section "Door Hardware".

C. Standards and References: Comply with the version year adopted by the Authority Having Jurisdiction.

1. ANSI A117.1 - Accessible and Usable Buildings and Facilities.
2. ANSI A208.1 – Wood Particleboard.
3. Intertek Testing Service (ITS Warnock Hersey) - Certification Listings for Fire Doors.
4. NFPA 80 - Standard for Fire Doors and Fire Windows; National Fire Protection Association.
5. NFPA 252 - Standard Methods of Fire Tests of Door Assemblies; National Fire Protection Association.
6. UL 10C - Positive Pressure Fire Tests of Door Assemblies; UL 1784 - Standard for Air Leakage Tests of Door Assemblies.
7. Window and Door Manufacturers Association - WDMA I.S.1-A Architectural Wood Flush Doors.

1.3 SUBMITTALS

A. Product Data: For each type of door indicated. Include details of core and edge construction, louvers, trim for openings, and WDMA I.S.1-A classifications. Include factory finishing specifications.

B. Shop Drawings shall include:

1. Indicate location, size, and hand of each door.
2. Indicate dimensions and locations of mortises and holes for hardware.
3. Indicate dimensions and locations of cutouts.
4. Indicate requirements for veneer matching.
5. Indicate location and extent of hardware blocking.
6. Indicate construction details not covered in Product Data.
7. Indicate doors to be factory finished and finish requirements.
8. Indicate fire protection ratings for fire rated doors.

C. Samples for Initial Selection: For factory finished doors.

1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches, for each material and finish. For each wood species and transparent finish, provide set of three samples showing typical range of color and grain to be expected in the finished work.

2. Corner sections of doors, 8 by 10 inches, with door faces and edges representing actual materials to be used.

   a. Provide samples for each species of veneer and core material.
   b. Finish veneer faced door samples with same materials proposed for factory finished doors.

3. Frames for light openings, 6 inches long, for each material, type, and finish required.

D. Warranty: Provide sample of manufacturer’s warranty.

1.4 QUALITY ASSURANCE

A. Source Limitations: Obtain flush wood doors through one source from a single manufacturer wherever possible.

B. Quality Standard: In addition to requirements specified, comply with WDMA I.S.1-A, latest edition, "Industry Standard for Architectural Wood Flush Doors’.

C. Fire Rated Wood Doors: Doors complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing at positive pressure according to NFPA 252 (neutral pressure at 40” above sill) or UL10C.

1. Oversize Fire Rated Door Assemblies: For units exceeding sizes of tested assemblies provide manufacturer's construction label, indicating compliance to independent 3rd party certification agency's procedure, except for size.

2. Temperature Rise Limit: Where required and at vertical exit enclosures (stairwell openings) and exit passageways, provide doors that have a maximum transmitted temperature end point of not more than 450 deg F (250 deg C) above ambient after 30 minutes of standard fire test exposure.

3. Smoke Control Door Assemblies: Comply with NFPA 105.

    1) Smoke "S" Label: Doors to bear "S" label, and include smoke and draft control gasketing applied to frame and on meeting stiles of pair doors.

D. Pre-Submittal Conference: Conduct conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier, Installer, and Contractor to review proper methods and procedures for receiving, handling, and installing flush wood doors.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Comply with requirements of referenced standard and manufacturer's written instructions.

B. Package pre-finished doors individually in plastic bags and wrap bundles of doors in plastic sheeting.

C. Mark each door on top rail with opening number used on Shop Drawings.

1.6 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weather tight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

1.7 WARRANTY

A. Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

    a. Warping (bow, cup, or twist) more than 1/4 inch in a 42-by-84-inch section.
    b. Telegraphing of core construction in wood face veneers exceeding 0.01 inch in a 3-inch span.

2. Warranty includes installation and finishing that may be required due to repair or replacement of defective doors.

3. Warranty Period for Solid Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.1 DOOR CONSTRUCTION – GENERAL

A. WDMA I.S.1-A Performance Grade: Extra Heavy Duty; Aesthetic Grade: Premium.

B. Fire Rated Doors: Provide construction and core as needed to provide fire ratings indicated.

1. Category A Edge Construction: Provide fire rated door edge construction with intumescent seals concealed by outer stile (Category A) at 45, 60, and 90 minute rated doors. Comply with specified requirements for exposed edges.

2. Pairs: Provide stiles with concealed intumescent seals. Comply with specified requirements for exposed edges.

a. Provide fire retardant stiles that are listed and labeled for applications indicated without formed steel edges and astragals.

b. Where required for concealed hardware, provide formed steel edges and astragals with intumescent seals. Finish steel edges and astragals with baked enamel.

2.2 CORE CONSTRUCTION

A. Structural Composite Lumber Core Doors:

1. Structural Composite Lumber: Engineered hardwood composite wood products tested in accordance with WDMA I.S.1A, Testing Cellulosic Composite Materials for Use in Fenestration Products containing no added Urea Formaldehyde.

B. Particleboard Core Doors:

1. Particleboard: Wood fiber based materials complying with ANSI A208.1 Particleboard standard. Grade LD-2.

2. Adhesive: Fully bonded construction using Polyurethane (PUR) glue.

3. Blocking: As indicated under article “Blocking”.

C. Fire Resistant Composite Core Doors:

1. Core: Non-combustible mineral product complying with requirements of referenced quality standard and testing and inspecting agency for fire protection rating indicated.

2. Blocking: As indicated under article “Blocking”.

3. Edge Construction: At hinge stiles, provide laminated edge construction with improved screw holding capability and split resistance. Comply with specified requirements for exposed edges.

2.3 BLOCKING

A. Fire Rated Doors:

1. Provide blocking as indicated below:

a. HB1: 5 inch in doors indicated to have closers and overhead stops.

2.4 VENEERED DOORS FOR TRANSPARENT FINISH

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ASSA ABLOY Wood Doors (GR): GPD Series.
2. Marshfield-Algoma (MF): Signature Series.
3. VT Industries (VT): Artistry Series.

B. Interior Solid Core Doors:

1. Grade: Premium.

2. Faces: Veneer grades as noted below; veneer minimum 1/50-inch (0.5mm) thickness at moisture content of 12% or less.

a. Plain Sliced Red Oak, AA grade faces or as selected by the Architect.
b. Match VT Industries, Chocolate, CH-15.

3. Match between Veneer Leaves: Book match.

4. Assembly of Veneer Leaves on Door Faces:

a. Running Match.

5. Pair and Set Match: Provide for doors hung in same opening or separated only by mullions.

6. Transom Match: Continuous match.

7. Vertical Edges: Matching same species as faces. Wood or composite material, one piece, laminated, or veneered. Minimum requirements per WDMA section P-1, Performance Standards for Architectural Wood Flush Doors.

8. Horizontal Edges: Solid wood or structural composite material meeting the minimum requirements per WDMA section P-1, Performance Standards for Architectural Wood Flush Doors

9. Construction: Five plies. Stiles and rails are bonded to core, then entire unit sanded before applying face veneers.

10. At doors over 40% of the face cut-out for lights and or louvers, furnish engineered composite lumber core.

2.5 LIGHT FRAMES AND GLAZING

A. Wood Beads for Light Openings in Wood Doors up to and including 20-minute rating:

1. Wood Species: Same species as door faces.
2. Profile:
   a. M1 Flush Bead.
   b. At wood core doors with 20-minute fire protection ratings, provide wood beads and metal glazing clips approved for such use.

B. Metal Frames for Light Openings in Fire Rated Doors over 20-minute Rating: Manufacturer's standard frame formed of 0.048-inch-thick, cold rolled steel sheet; with baked enamel or powder coated finish; and approved for use in doors of fire protection rating indicated.

1. Manufacturers:

   a. Air Louver (LV).
   b. All Metal Stamping (AP).
   c. Anemostat (AN).
   d. Pemko (PE).

C. Glazing: Comply with installation requirements in Division 08 Section "Glazing" and with the flush wood door manufacturer's written instructions.

2.6 FABRICATION

A. Factory fit doors to suit frame opening sizes indicated.
1. Comply with requirements in NFPA 80 for fire rated doors.
2. Undercut: As required per manufacturer’s templates and sill condition.

B. Factory machine doors for hardware that is not surface applied. Comply with final hardware schedules, door frame Shop Drawings, DHI A115-W series standards, and hardware templates.

1. Coordinate with hardware mortises in metal frames to verify dimensions and alignment before factory machining.
2. Metal Astragals: Factory machine astragals and formed steel edges for hardware for pairs of fire rated doors.

C. Openings: Cut and trim openings through doors in factory.

1. Light Openings: Trim openings with moldings of material and profile indicated.
2. Glazing: Comply with applicable requirements in Division 08 Section "Glazing."
3. Louvers: Factory install louvers in prepared openings.

D. Electrical Raceways: Provide flush wood doors receiving electrified hardware with concealed wiring harness and standardized Molex™ plug connectors on both ends to accommodate up to twelve wires. Coordinate connectors on end of the wiring harness to plug directly into the electrified hardware and the through wire transfer hardware or wiring harness specified in hardware sets in Division 08 "Door Hardware". Wire nut connections are not acceptable.

2.7 FACTORY FINISHING

A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.

1. Finish faces, all four edges, edges of cutouts, and mortises. Stains and fillers may be omitted on top and bottom edges, edges of cutouts, and mortises.

B. Transparent Finish: Provide a clear protective coating over the wood veneer allowing the natural color and grain of the selected wood species to provide the appearance specified. Stain is applied to the wood surface underneath the transparent finish to add color and design flexibility.

1. Finish: Meet or exceed WDMA I.S. 1A TR8 UV Cured Acrylated Polyester finish performance requirements.
2. Staining:

a. Custom stain to match architect’s sample.

3. Sheen: Satin.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine doors and installed door frames before hanging doors.

1. Verify that frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
2. Reject doors with defects.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Hardware: For installation, see Division 8 Section "Door Hardware."

B. Installation Instructions: Install doors and frames to comply with manufacturer's written instructions and the referenced quality standard, and as indicated.

1. Install fire rated doors in corresponding fire rated frames according to NFPA 80.

C. Factory Fitted Doors: Align in frames for uniform clearance at each edge.

D. Factory Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

E. Field modifications to doors shall not be permitted, except those specifically allowed by manufacturer or fire rating requirements.

3.3 ADJUSTING

A. Operation: Re-hang or replace doors that do not swing or operate freely.

B. Finished Doors: Replace doors that do not comply with requirements. Doors may be repaired or refinished if work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 081416