SECTION 233300 - AIR DUCT ACCESSORIES

ALL LIBRARIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Backdraft and pressure relief dampers.
2. Barometric relief dampers.
3. Manual volume dampers.
4. Turning vanes.
5. Duct-mounted access doors.
6. Flexible connectors.
7. Flexible ducts.
8. Duct accessory hardware.

B. Related Requirements:

1. Section 233723 "HVAC Gravity Ventilators" for roof-mounted ventilator caps.
2. Section 283111 "Digital, Addressable Fire-Alarm System" for duct-mounted fire and smoke detectors.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.

B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.

1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:

a. Special fittings.
b. Manual volume damper installations.

c. Control-damper installations.
d. Fire-damper, smoke-damper, combination fire- and smoke-damper, ceiling, and corridor damper installations, including sleeves; and duct-mounted access doors and remote damper operators.
e. Wiring Diagrams: For power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.

B. Source quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.

1. Galvanized Coating Designation: G60.
2. Exposed-Surface Finish: Mill phosphatized.

Comment [dl1]: G60 is what is typically used. G90 is twice as thick as G60. Use G90 if the ductwork could be potentially exposed to high humidity and aluminum or stainless steel are not called for. 10-28-14

B. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2 finish for concealed ducts and No. 4 polished finish for exposed ducts.

C. Aluminum Sheets: Comply with ASTM B 209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.

D. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.

E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.

F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 BACKDRAFT AND PRESSURE RELIEF DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by on of the following:

1. American Warming and Ventilating; a division of Mestek, Inc.
2. Greenheck Fan Corporation.
3. Nailor Industries Inc.
4. Pottorff.
5. Ruskin Company.

B. Description: Gravity balanced.

C. Maximum Air Velocity: 2000 fpm.

D. Maximum System Pressure: 2.5-inch wg.

E. Frame: Hat-shaped, 0.063-inch (14 gauge) thick extruded aluminum, with welded corners or mechanically attached.

F. Blades: Multiple single-piece blades, end pivoted, maximum 6-inch width, 0.050-inch (16 gauge)-thick aluminum sheet with sealed edges.

G. Blade Action: Parallel.

H. Blade Seals: Extruded vinyl, mechanically locked.

I. Tie Bars and Brackets: Aluminum.

J. Return Spring: Adjustable tension.

K. Bearings: Synthetic pivot bushings.

L. Accessories:

1. Adjustment device to permit setting for varying differential static pressure.
2. Counterweights and spring-assist kits for vertical airflow installations.

Comment [dl2]: Based on some internet searches, No. 2 seems to be standard for concealed and No. 4 polished is used for exhaust hoods, therefore, probably should be used for any exposed ducts as well. 10-28-14

Comment [dl3]: Some manufacturers have been deleted if they don't have a local rep as listed in the 2012 ASHRAE guide. Grayed out ones are manufacturer's I'm not familiar with. 10-28-14
The materials, ratings, etc are based on the Greenheck ES series damper.

Comment [dl4]: I deleted section on acle as I couldn't find any information on them on several submittals I looked at. 10-28-2014

3. Electric actuators.
4. Chain pulls.
5. Screen Mounting: Front mounted in sleeve.

   a. Sleeve Thickness: 20 gage minimum.
   b. Sleeve Length: 6 inches minimum.

6. Screen Mounting: Rear mounted.
7. Screen Material: Aluminum.
8. Screen Type: Bird.
9. 90-degree stops.

Comment [dl5]: If you need a screen, make it aluminum so it doesn't rust. 10-28-14

Comment [dl6]: Edited out insect screen as they tend to get too clogged too fast. 10-28-14

2.4 BAROMETRIC RELIEF DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

Comment [dl7]: Performance and construction based on Greenheck BR series. 10-28-14

1. American Warming and Ventilating; a division of Mestek, Inc.
2. Greenheck Fan Corporation.
3. Nailor Industries Inc.
4. Pottorff.
5. Ruskin Company.

B. Suitable for horizontal or vertical mounting.

C. Maximum Air Velocity: 2000 fpm.

D. Maximum System Pressure: 2-inch wg.

E. Frame: Hat-shaped, 0.063-inch (16 gauge)-thick, galvanized sheet steel, with welded corners or mechanically attached [and mounting flange].

F. Blades:

1. Multiple, 0.063-inch (14 gauge)-thick, roll-formed aluminum.
2. Maximum Width: 6 inches.
3. Action: Parallel.
4. Balance: Gravity.
5. Eccentrically pivoted.

G. Blade Seals: Vinyl.

H. Blade Axles: Plated steel.

I. Return Spring: Adjustable tension.

J. Bearings: Synthetic.

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K. Accessories:

1. Flange on intake.
2. Adjustment device to permit setting for varying differential static pressures.

2.5 MANUAL VOLUME DAMPERS

A. Standard, Steel, Manual Volume Dampers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. American Warming and Ventilating; a division of Mestek, Inc.
   b. Flexmaster U.S.A., Inc.
   c. Nailor Industries Inc.
   d. Pottorff.
   e. Ruskin Company.

2. Standard leakage rating, with linkage outside airstream.
3. Suitable for horizontal or vertical applications.
4. Frames:

   a. Frame: Hat-shaped, 0.063-inch (16 gauge)-thick, galvanized sheet steel.
   b. Mitered and welded corners.
   c. Flanges for attaching to walls and flangeless frames for installing in ducts.

5. Blades:

   a. Multiple or single blade.
   b. Parallel- or opposed-blade design.
   c. Stiffen damper blades for stability.
   d. Galvanized-steel, 0.063-inch (16 gauge)-thick.

6. Blade Axles: Plated steel.
7. Bearings:

   a. Molded synthetic.
   b. Dampers in ducts with pressure classes of 3-inch wg (750 Pa) or less shall have axles full length of damper blades and bearings at both ends of operating shaft.

8. Tie Bars and Brackets: Galvanized steel.

B. Standard, Aluminum, Manual Volume Dampers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. American Warming and Ventilating; a division of Mestek, Inc.
   b. Nailor Industries Inc.
   c. Pottorff.

Comment [dl8]: Construction based on Rusking CD51 low leakage control damper.

d. Ruskin Company.

2. Standard leakage rating, with linkage outside airstream.
3. Suitable for horizontal or vertical applications.
4. Frames: Hat-shaped, 0.125-inch (8 gauge)-thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
5. Blades:

   a. Multiple or single blade.
   b. Parallel- or opposed-blade design.
   c. Stiffen damper blades for stability.
   d. Extruded-Aluminum Blades: 0.125-inch (8 gauge)-thick extruded aluminum.

6. Blade Axles: Plated steel.
7. Bearings:

   a. Molded synthetic.
   b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.

8. Tie Bars and Brackets: Aluminum.

2.6 TURNING VANES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   1. Ductmate Industries, Inc.
   2. Duro Dyne Inc.
   3. Elgen Manufacturing.
   4. METALAIRE, Inc.
   5. SEMCO Incorporated.
   6. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.

   1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.

C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.

D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."

E. Vane Construction: Single wall for ducts up to 48 inches wide and 36 inches tall and double wall for larger dimensions. Provide intermediate supports for vanes longer than 48 inches.

2.7 DUCT ACCESS PANEL ASSEMBLIES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Ductmate Industries, Inc.
2. Flame Gard, Inc.
3. 3M.

B. Labeled according to UL 1978 by an NRTL.

C. Panel and Frame: Minimum thickness 0.0528-inch carbon steel.

D. Fasteners: Carbon steel. Panel fasteners shall not penetrate duct wall.

E. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F.

F. Minimum Pressure Rating: 10-inch wg, positive or negative.

2.8 FLEXIBLE DUCTS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Flexmaster U.S.A., Inc.
2. McGill AirFlow LLC.
3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Noninsulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire.

1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
2. Maximum Air Velocity: 4000 fpm.
3. Temperature Range: Minus 10 to plus 160 deg F.

C. Insulated, Flexible Duct: UL 181, Class 1, Polyethylene film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.

1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
2. Maximum Air Velocity: 4000 fpm.
3. Temperature Range: Minus 10 to plus 160 deg F .
4. Insulation R-value: Comply with ASHRAE/IESNA 90.1.

D. Flexible Duct Connectors:

1. Clamps: Nylon strap in sizes 3 through 18 inches, to suit duct size.
2. Non-Clamp Connectors: Liquid adhesive plus tape.

Comment [dl9]: NON_INSULATED Based on Flexmaster inon-insulated 1NI duct. This should be perfectly adequate for a majority of our jobs. If job conditions exceed these ratings, refer to manufacturer's literature and adjust as needed.

Comment [dl10]: INSULATED Based on Flexmaster 1B. This should be perfectly adequate for a majority of our jobs. If job conditions exceed these ratings, refer to manufacturer's literature and adjust as needed.

Comment [dl11]: Edited out clamps. Nylon straps should be adequate for the low velocities we have on air devices. 10-30-14

Comment [dl12]: I left the tape in there so there isn't exposed insulation at the air device if glue is used. 10-30-14

2.9 DUCT ACCESSORY HARDWARE

A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.

B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.

B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.

C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.

D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.

1. Install steel volume dampers in steel ducts.
2. Install aluminum volume dampers in aluminum ducts.

E. Set dampers to fully open position before testing, adjusting, and balancing.

F. Install test holes at fan inlets and outlets and elsewhere as indicated.

G. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:

1. On both sides of duct coils.
2. Upstream and downstream from duct filters.
3. At outdoor-air intakes and mixed-air plenums.
4. At drain pans and seals.
5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
7. At each change in direction and at maximum 50-foot spacing.

8. Upstream and downstream from turning vanes.
9. Upstream or downstream from duct silencers.
10. Control devices requiring inspection.
11. Elsewhere as indicated.

H. Install access doors with swing against duct static pressure.

I. Access Door Sizes:

1. One-Hand or Inspection Access: 8 by 5 inches.
2. Two-Hand Access: 12 by 6 inches.
3. Head and Hand Access: 18 by 10 inches.
4. Head and Shoulders Access: 21 by 14 inches.
5. Body Access: 25 by 14 inches.
6. Body plus Ladder Access: 25 by 17 inches.

J. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.

K. Install flexible connectors to connect ducts to equipment.

L. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.

M. Connect diffusers or light troffer boots to ducts with maximum 60-inch lengths of flexible duct clamped or strapped in place.

N. Connect flexible ducts to metal ducts with liquid adhesive plus tape or draw bands.

O. Install duct test holes where required for testing and balancing purposes.

P. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.

3.2 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Operate dampers to verify full range of movement.
2. Inspect locations of access doors and verify that purpose of access door can be performed.
3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
4. Inspect turning vanes for proper and secure installation.
5. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION 233300