SECTION 230548 - VIBRATION AND SEISMIC CONTROLS FOR HVAC

ALL LIBRARIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Elastomeric isolation pads.
2. Elastomeric isolation mounts.
3. Restrained elastomeric isolation mounts.
4. Open-spring isolators
5. Housed-spring isolators.
6. Restrained-spring isolators.
7. Housed-restrained-spring isolators.
8. Pipe-riser resilient supports.
9. Resilient pipe guides.
10. Air-spring isolators.
11. Restrained-air-spring isolators.
12. Elastomeric hangers. -
13. Spring hangers. -
14. Snubbers. –
15. Thrust Restraints
16. Restraint channel bracings.
17. Restraint cables.
18. Seismic-restraint accessories.
19. Mechanical anchor bolts.
20. Adhesive anchor bolts.
21. Vibration isolation equipment bases.
22. Restrained isolation roof-curb rails.

B. Related Requirements:

1. Section 210548 "Vibration and Seismic Controls for Fire Suppression" for devices for fire-suppression equipment and systems.
2. Section 220548 "Vibration and Seismic Controls for Plumbing" for devices for plumbing equipment and systems.

Comment [DL1]: Seismic mount. Closest I could find is Mason BR.

Comment [DL2]: Mason ADA

Comment [DL3]: Mason VSG

Comment [DL4]: MASON HD

Comment [DL5]: MASON 30N

Comment [DL6]: MASON Z1225

1.3 DEFINITIONS

A. IBC: International Building Code.

B. ICC-ES: ICC-Evaluation Service.

C. OSHPD: Office of Statewide Health Planning & Development (for the State of California).

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of vibration isolation device and seismic-restraint component required.

a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by [**an evaluation service member of ICC-ES**] [**OSHPD**] [**an agency acceptable to authorities having jurisdiction**].
b. Annotate to indicate application of each product submitted and compliance with requirements.

3. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.

B. Shop Drawings:

1. Detail fabrication and assembly of equipment bases. Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
2. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.

C. Delegated-Design Submittal: For each vibration isolation and seismic-restraint device.

1. Include design calculations and details for selecting vibration isolators, seismic restraints, and vibration isolation bases complying with performance requirements, design criteria, and analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
2. Design Calculations: Calculate static and dynamic loading due to equipment weight, operation, and seismic[**and wind**] forces required to select vibration isolators and seismic[**and wind**] restraints and for designing vibration isolation bases.

a. Coordinate design calculations with wind load calculations required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.

3. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, spring deflection changes, and seismic loads. Include certification that riser system was examined for excessive stress and that none exists.
4. Seismic[**- and Wind**]-Restraint Details:

    a. Design Analysis: To support selection and arrangement of seismic[**and wind**] restraints. Include calculations of combined tensile and shear loads.
    b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
    c. Coordinate seismic-restraint and vibration isolation details with wind-restraint details required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.
    d. Preapproval and Evaluation Documentation: By [**an evaluation service member of ICC-ES**] [**OSHPD**] [**an agency acceptable to authorities having jurisdiction**], showing maximum ratings of restraint items and the basis for approval (tests or calculations).

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Show coordination of vibration isolation device installation and seismic bracing for HVAC piping and equipment with other systems and equipment in the vicinity, including other supports and restraints, if any.

B. Qualification Data: For [**professional engineer**] [**and**] [**testing agency**].

C. Welding certificates.

D. Air-Mounting System Performance Certification: Include natural frequency, load, and damping test data[**performed by an independent agency**].

E. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For [**air-spring mounts**] [**and**] [**restrained-air-spring mounts**] to include in operation and maintenance manuals.

1.7 QUALITY ASSURANCE

A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7 and that is acceptable to authorities having jurisdiction.

B. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.

C. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are unavailable, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Wind-Restraint Loading:

1. Basic Wind Speed: <**Insert value**>.
2. Building Classification Category: [**I**] [**II**] [**III**] [**IV**].
3. Minimum 10 lb/sq. ft. (48.8 kg/sq. m) multiplied by maximum area of HVAC component projected on vertical plane normal to wind direction, and 45 degrees either side of normal.

B. Seismic-Restraint Loading:

1. Site Class as Defined in the IBC: [**A**] [**B**] [**C**] [**D**] [**E**] [**F**].
2. Assigned Seismic Use Group or Building Category as Defined in the IBC: [**I**] [**II**] [**III**].

   a. Component Importance Factor: [**1.0**] [**1.5**] <**Insert value**>.
   b. Component Response Modification Factor: [**1.5**] [**2.5**] [**3.5**] [**5.0**] <**Insert value**>.
   c. Component Amplification Factor: [**1.0**] [**2.5**] <**Insert value**>.

3. Design Spectral Response Acceleration at Short Periods (0.2 Second): <**Insert number**>.
4. Design Spectral Response Acceleration at 1.0-Second Period: <**Insert number**>.
5. Rated strengths, features, and applications shall be as defined in reports by [**an evaluation service member of ICC-ES**] [**OSHPD**] [**an agency acceptable to authorities having jurisdiction**].

   a. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least [**four**] <**Insert number**> times the maximum seismic forces to which they are subjected.

2.2 ELASTOMERIC ISOLATION PADS

A. Elastomeric Isolation Pads: <**Insert drawing designation**>.

1. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:
2. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

   a. Ace Mountings Co., Inc.
   b. California Dynamics Corporation.
   c. Isolation Technology, Inc.
   d. Kinetics Noise Control, Inc.
   e. Mason Industries, Inc.
   f. Vibration Eliminator Co., Inc.
   g. Vibration Isolation.
   h. Vibration Mountings & Controls, Inc.
   i. <**Insert manufacturer's name**>.

3. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.
4. Size: Factory or field cut to match requirements of supported equipment.
5. Pad Material: Oil and water resistant with elastomeric properties.
6. Surface Pattern: [**Smooth**] [**Ribbed**] [**Waffle**] pattern.
7. Infused nonwoven cotton or synthetic fibers.
8. Load-bearing metal plates adhered to pads.
9. Sandwich-Core Material: [**Resilient**] [**and**] [**elastomeric**] <**Insert compound**>.

   a. Surface Pattern: [**Smooth**] [**Ribbed**] [**Waffle**] pattern.
   b. Infused nonwoven cotton or synthetic fibers.

2.3 ELASTOMERIC ISOLATION MOUNTS

A. Double-Deflection, Elastomeric Isolation Mounts: <**Insert drawing designation**>.

1. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:
2. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

   a. Ace Mountings Co., Inc.
   b. California Dynamics Corporation.
   c. Isolation Technology, Inc.
   d. Kinetics Noise Control, Inc.

e. Mason Industries, Inc.
f. Vibration Eliminator Co., Inc.
g. Vibration Isolation.
h. Vibration Mountings & Controls, Inc.
i. <**Insert manufacturer's name**>.

3. Mounting Plates:

a. Top Plate: Encapsulated steel load transfer top plates, factory drilled and threaded[**with threaded studs or bolts**].
b. Baseplate: Encapsulated steel bottom plates with holes provided for anchoring to support structure.

4. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.4 RESTRAINED ELASTOMERIC ISOLATION MOUNTS

A. Restrained Elastomeric Isolation Mounts: <**Insert drawing designation**>.

1. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:
2. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

a. Ace Mountings Co., Inc.
b. California Dynamics Corporation.
c. Isolation Technology, Inc.
d. Kinetics Noise Control, Inc.
e. Mason Industries, Inc.
f. Vibration Eliminator Co., Inc.
g. Vibration Isolation.
h. Vibration Mountings & Controls, Inc.
i. <**Insert manufacturer's name**>.

3. Description: All-directional isolator with seismic restraints containing two separate and opposing elastomeric elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.

a. Housing: Cast-ductile iron or welded steel.
b. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.5 OPEN-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators: <**Insert drawing designation**>.

1. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:
2. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

    a. Ace Mountings Co., Inc.
    b. California Dynamics Corporation.
    c. Isolation Technology, Inc.
    d. Kinetics Noise Control, Inc.
    e. Mason Industries, Inc.
    f. Vibration Eliminator Co., Inc.
    g. Vibration Isolation.
    h. Vibration Mountings & Controls, Inc.
    i. <**Insert manufacturer's name**>.

3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
7. Baseplates: Factory-drilled steel plate for bolting to structure with an elastomeric isolator pad attached to the underside. Baseplates shall limit floor load to 500 psig (3447 kPa).
8. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.

2.6 HOUSED-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators in Two-Part Telescoping Housing: <**Insert drawing designation**>.

1. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:
2. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

    a. Ace Mountings Co., Inc.
    b. California Dynamics Corporation.
    c. Isolation Technology, Inc.
    d. Kinetics Noise Control, Inc.
    e. Mason Industries, Inc.
    f. Vibration Eliminator Co., Inc.
    g. Vibration Isolation.
    h. Vibration Mountings & Controls, Inc.

i. <**Insert manufacturer's name**>.

3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
7. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators.

   a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig (3447 kPa).
   b. Top housing with [**attachment and leveling bolt**] [**threaded mounting holes and internal leveling device**] [**elastomeric pad**].

2.7 RESTRAINED-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators with Vertical-Limit Stop Restraint: <**Insert drawing designation**>.

1. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:
2. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

   a. Ace Mountings Co., Inc.
   b. California Dynamics Corporation.
   c. Isolation Technology, Inc.
   d. Kinetics Noise Control, Inc.
   e. Mason Industries, Inc.
   f. Vibration Eliminator Co., Inc.
   g. Vibration Isolation.
   h. Vibration Mountings & Controls, Inc.
   i. <**Insert manufacturer's name**>.

3. Housing: Steel housing with vertical-limit stops to prevent spring extension due to weight being removed.

   a. Base with holes for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig (3447 kPa).
   b. Top plate with [**threaded mounting holes**] [**elastomeric pad**].
   c. Internal leveling bolt that acts as blocking during installation.

4. Restraint: Limit stop as required for equipment and authorities having jurisdiction.
5. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.

6. Minimum Additional Travel: 50 percent of the required deflection at rated load.
7. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
8. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.8 HOUSED-RESTRAINED-SPRING ISOLATORS

A. Freestanding, Steel, Open-Spring Isolators with Vertical-Limit Stop Restraint in Two-Part Telescoping Housing: <**Insert drawing designation**>.

1. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:
2. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

   a. Ace Mountings Co., Inc.
   b. California Dynamics Corporation.
   c. Isolation Technology, Inc.
   d. Kinetics Noise Control, Inc.
   e. Mason Industries, Inc.
   f. Vibration Eliminator Co., Inc.
   g. Vibration Isolation.
   h. Vibration Mountings & Controls, Inc.
   i. <**Insert manufacturer's name**>.

3. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators. Housings are equipped with [**adjustable**] [**non-adjustable**] snubbers to limit vertical movement.

   a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig (3447 kPa).
   b. Threaded top housing with adjustment bolt and cap screw to fasten and level equipment.

4. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
5. Minimum Additional Travel: 50 percent of the required deflection at rated load.
6. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
7. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.9 PIPE-RISER RESILIENT SUPPORT

A. Description: All-directional, acoustical pipe anchor consisting of two steel tubes separated by a minimum 1/2-inch- (13-mm-) thick neoprene <**Insert drawing designation**>.

1. Vertical-Limit Stops: Steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions.
2. Maximum Load Per Support: 500 psig (3.45 MPa)on isolation material providing equal isolation in all directions.

2.10 RESILIENT PIPE GUIDES

A. Description: Telescopic arrangement of two steel tubes or post and sleeve arrangement separated by a minimum 1/2-inch- (13-mm-) thick neoprene <**Insert drawing designation**>.

1. Factory-Set Height Guide with Shear Pin: Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

2.11 AIR-SPRING ISOLATORS

A. Freestanding, Single or Multiple, Compressed-Air Bellows: <**Insert drawing designation**>.

1. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:
2. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

   a. Firestone Industrial Products Company.
   b. Mason Industries, Inc.
   c. <**Insert manufacturer's name**>.

3. Bellows Assembly: Upper and lower powder-coated steel sections connected by a replaceable, flexible, nylon-reinforced neoprene bellows or similar elastomeric material.
4. Maximum Natural Frequency: 3 Hz.
5. Operating Pressure Range: 25 to 100 psig (172 to 690 kPa).
6. Burst Pressure: At least three times manufacturer's published maximum operating pressure.
7. Tank valves.

2.12 RESTRAINED-AIR-SPRING ISOLATORS

A. Freestanding, Single or Multiple, Compressed-Air Bellows with Vertical-Limit Stop Restraint: <**Insert drawing designation**>.

1. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

2. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

   a. Firestone Industrial Products Company.
   b. Mason Industries, Inc.
   c. <**Insert manufacturer's name**>.

3. Housing: Steel housing with vertical-limit stops to prevent spring extension due to weight being removed.

   a. Base with holes for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig (3447 kPa).
   b. Top plate with [**threaded mounting holes**] [**elastomeric pad**].
   c. Internal leveling bolt that acts as blocking during installation.

4. Restraint: Limit stop as required for equipment and authorities having jurisdiction.
5. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
6. Minimum Additional Travel: 50 percent of the required deflection at rated load.
7. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
8. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
9. Bellows Assembly: Upper and lower powder-coated steel sections connected by a replaceable, flexible, nylon-reinforced neoprene bellows or similar elastomeric material.
10. Maximum Natural Frequency: 3 Hz.
11. Operating Pressure Range: 25 to 100 psig (172 to 690 kPa).
12. Burst Pressure: At least three times manufacturer's published maximum operating pressure.
13. Tank valves.

2.13 ELASTOMERIC HANGERS

A. Elastomeric Mount in a Steel Frame with Upper and Lower Steel Hanger Rods: <**Insert drawing designation**>.

1. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:
2. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

   a. Ace Mountings Co., Inc.
   b. California Dynamics Corporation.
   c. Isolation Technology, Inc.
   d. Kinetics Noise Control, Inc.
   e. Mason Industries, Inc.
   f. Vibration Eliminator Co., Inc.

g. Vibration Mountings & Controls, Inc.
h. <**Insert manufacturer's name**>.

3. Frame: Steel, fabricated with a connection for an upper threaded hanger rod and an opening on the underside to allow for a maximum of 30 degrees of angular lower hanger-rod misalignment without binding or reducing isolation efficiency.
4. Dampening Element: Molded, oil-resistant rubber, neoprene, or other elastomeric material with a projecting bushing for the underside opening preventing steel to steel contact.

2.14 SPRING HANGERS

A. Combination Coil-Spring and Elastomeric-Insert Hanger with Spring and Insert in Compression: <**Insert drawing designation**>.

1. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:
2. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

a. Ace Mountings Co., Inc.
b. California Dynamics Corporation.
c. Kinetics Noise Control, Inc.
d. Mason Industries, Inc.
e. Vibration Eliminator Co., Inc.
f. Vibration Isolation.
g. Vibration Mountings & Controls, Inc.
h. <**Insert manufacturer's name**>.

3. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
4. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
5. Minimum Additional Travel: 50 percent of the required deflection at rated load.
6. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
7. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
8. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
9. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
10. Self-centering hanger-rod cap to ensure concentricity between hanger rod and support spring coil.

2.15 SNUBBERS

A. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

B. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

1. Kinetics Noise Control, Inc.
2. Mason Industries, Inc.
3. Vibration Mountings & Controls, Inc.
4. <**Insert manufacturer's name**>.

C. Description: Factory fabricated using welded structural-steel shapes and plates, anchor bolts, and replaceable resilient isolation washers and bushings.

1. Anchor bolts for attaching to concrete shall be seismic-rated, drill-in, and stud-wedge or female-wedge type.
2. Resilient Isolation Washers and Bushings: Oil- and water-resistant neoprene.
3. Maximum 1/4-inch (6-mm) air gap, and minimum 1/4-inch- (6-mm-) thick resilient cushion.

2.16 THRUST RESTRAINTS

Comment [DL7]: KINETICS NOISE CONTROL MODEL HSR

A. Description: Thrust Restraints shall consist of high deflection, large diameter, laterally stable steel coil springs assembled into a threaded rod and angle bracket assembly. Coil springs shall have a lateral spring stiffness greater than 1.0 times the rated vertical stiffness to assure coil stability. Coil springs shall provide a minimum of 50% overload deflection capability to solid and shall be safe when temporarily loaded to solid capacity. Coil springs shall be polyester powder coated for corrosion protection and shall demonstrate successful completion of a 1000 hour salt spray test per ASTM Standard B-117. Thrust Restraints shall feature molded neoprene end load plate assemblies for light capacities or stamped steel end cups for heavier capacities. Thrust Restraints shall include threaded adjustment rod with zinc-plated hardware, and shall include primer painted fan and ductwork mounting bracket angles, bracket back-up plates, and complete fan / ductwork attachment hardware.

2.17 RESTRAINT CHANNEL BRACINGS

A. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

B. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

1. Cooper B-Line, Inc.
2. Hilti, Inc.
3. Mason Industries, Inc.
4. Unistrut.
5. <**Insert manufacturer's name**>.

C. Description: MFMA-4, shop- or field-fabricated bracing assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; rated in tension, compression, and torsion forces.

2.18 RESTRAINT CABLES

A. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

B. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

1. Kinetics Noise Control, Inc.
2. Loos & Co., Inc.
3. Vibration Mountings & Controls, Inc.
4. <**Insert manufacturer's name**>.

C. Restraint Cables: [**ASTM A 603 galvanized**] [**ASTM A 492 stainless**]-steel cables. End connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; with a minimum of two clamping bolts for cable engagement.

2.19 SEISMIC-RESTRAINT ACCESSORIES

A. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

B. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

1. Cooper B-Line, Inc.
2. Kinetics Noise Control, Inc.
3. Mason Industries, Inc.
4. TOLCO.
5. <**Insert manufacturer's name**>.

C. Hanger-Rod Stiffener: [**Steel tube or steel slotted-support-system sleeve with internally bolted connections**] [**Reinforcing steel angle clamped**] to hanger rod.

D. Hinged and Swivel Brace Attachments: Multifunctional steel connectors for attaching hangers to [**rigid channel bracings**] [**and**] [**restraint cables**].

E. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchor bolts and studs.

F. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to type and size of attachment devices used.

G. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.

2.20 MECHANICAL ANCHOR BOLTS

A. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

B. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

1. Cooper B-Line, Inc.
2. Hilti, Inc.
3. Kinetics Noise Control, Inc.
4. Mason Industries, Inc.
5. <**Insert manufacturer's name**>.

C. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.21 ADHESIVE ANCHOR BOLTS

A. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

B. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

1. Hilti, Inc.
2. Kinetics Noise Control, Inc.
3. Mason Industries, Inc.
4. <**Insert manufacturer's name**>.

C. Adhesive Anchor Bolts: Drilled-in and capsule anchor system containing PVC or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.22 VIBRATION ISOLATION EQUIPMENT BASES

A. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

B. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

1. California Dynamics Corporation.
2. Kinetics Noise Control.
3. Mason Industries, Inc.
4. Vibration Eliminator Co., Inc.
5. Vibration Isolation.
6. Vibration Mountings & Controls, Inc.
7. <**Insert manufacturer's name**>.

C. Steel Rails: Factory-fabricated, welded, structural-steel rails.

1. Design Requirements: Lowest possible mounting height with not less than 1-inch (25-mm) clearance above the floor. Include equipment anchor bolts and auxiliary motor slide rails.

   a. Include supports for suction and discharge elbows for pumps.

2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Rails shall have shape to accommodate supported equipment.
3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.

D. Steel Bases: Factory-fabricated, welded, structural-steel bases and rails.

Comment [DL8]: MASON WFSL/MSL

1. Design Requirements: Lowest possible mounting height with not less than 1-inch (25-mm) clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.

   a. Include supports for suction and discharge elbows for pumps.

2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.
3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.

E. Concrete Inertia Base: [**Factory-fabricated**] [**or**] [**field-fabricated**], welded or bolted, structural-steel bases and rails ready for placement of cast-in-place concrete.

Comment [DL9]: MASON BMK

1. Design Requirements: Lowest possible mounting height with not less than 1-inch (25-mm) clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails. Base shall have a minimum depth of 1/12 the longest dimension of the base but not less than 6-inch (152-mm). Minimum concrete reinforcing shall be 1/2-inch (12-mm) bars at 6-inch (152-mm) on center both ways.

   a. Include supports for suction and discharge elbows for pumps.

2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.
3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.
4. Fabrication: Fabricate steel templates to hold equipment anchor-bolt sleeves and anchors in place during placement of concrete. Obtain anchor-bolt templates from supported equipment manufacturer.
5. Finish: Bolted base members and brackets shall be powder coated.

2.23 RESTRAINED ISOLATION ROOF-CURB RAILS

A. Manufacturers: Subject to compliance with requirements, [**provide products by the following**] [**provide products by one of the following**] [**available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following**]:

B. Basis-of-Design Product: Subject to compliance with requirements, provide [**product indicated on Drawings**] <**Insert manufacturer's name; product name or designation**> or comparable product by one of the following:

1. Ace Mountings Co., Inc.
2. California Dynamics Corporation.
3. Kinetics Noise Control.
4. Mason Industries, Inc.
5. Thybar Corporation.
6. <**Insert manufacturer's name**>.

C. Description: Factory-assembled, fully enclosed, insulated, air- and watertight curb rail designed to resiliently support equipment and to withstand seismic[**and wind**] forces.

D. Upper Frame: The upper frame shall provide continuous support for equipment and shall be captive to resiliently resist seismic[**and wind**] forces.

E. Lower Support Assembly: The lower support assembly shall be formed sheet metal section containing adjustable and removable steel springs that support the upper frame. The lower support assembly shall have a means for attaching to building structure and a wood nailer for attaching roof materials, and shall be insulated with a minimum of 2 inches (50 mm) of rigid, glass-fiber insulation on inside of assembly. Adjustable, restrained-spring isolators shall be mounted on elastomeric vibration isolation pads and shall have access ports, for level adjustment, with removable waterproof covers at all isolator locations. Isolators shall be

located so they are accessible for adjustment at any time during the life of the installation without interfering with the integrity of the roof.

F. Snubber Bushings: All-directional, elastomeric snubber bushings at least 1/4 inch (6 mm) thick.

G. Water Seal: Galvanized sheet metal with EPDM seals at corners, attached to upper support frame, extending down past wood nailer of lower support assembly, and counterflashed over roof materials.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and equipment to receive vibration isolation and seismic[**- and wind**]-control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by [**an evaluation service member of ICC-ES**] [**OSHPD**] [**an agency acceptable to authorities having jurisdiction**].

B. Hanger-Rod Stiffeners: Install hanger-rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.

C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength is adequate to carry present and future static and seismic loads within specified loading limits.

3.3 VIBRATION CONTROL AND SEISMIC-RESTRAINT DEVICE INSTALLATION

A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in [**Section 033000 "Cast-in-Place Concrete."**] [**Section 033053 "Miscellaneous Cast-in-Place Concrete."**]

B. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.

C. Comply with requirements in Section 077200 "Roof Accessories" for installation of roof curbs, equipment supports, and roof penetrations.

D. Equipment Restraints:

1. Install seismic snubbers on HVAC equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
2. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch (3.2 mm).
3. Install seismic-restraint devices using methods approved by [**an evaluation service member of ICC-ES**] [**OSHPD**] [**an agency acceptable to authorities having jurisdiction**] that provides required submittals for component.

E. Piping Restraints:

1. Comply with requirements in MSS SP-127.
2. Space lateral supports a maximum of [**40 feet (12 m)**] <**Insert dimension**> o.c., and longitudinal supports a maximum of [**80 feet (24 m)**] <**Insert dimension**> o.c.
3. Brace a change of direction longer than 12 feet (3.7 m).

F. Install cables so they do not bend across edges of adjacent equipment or building structure.

G. Install seismic-restraint devices using methods approved by [**an evaluation service member of ICC-ES**] [**OSHPD**] [**an agency acceptable to authorities having jurisdiction**] that provides required submittals for component.

H. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.

I. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.

J. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.

K. Drilled-in Anchors:

1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
5. Set anchors to manufacturer's recommended torque, using a torque wrench.

6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment. Comply with requirements in Section 232113 "Hydronic Piping" for piping flexible connections.

3.5 FIELD QUALITY CONTROL

A. Testing Agency: [**Owner will engage**] [**Engage**] a qualified testing agency to perform tests and inspections.

B. Perform tests and inspections.

C. Tests and Inspections:

1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
4. Test at least [**four**] <**Insert number**> of each type and size of installed anchors and fasteners selected by Architect.
5. Test to 90 percent of rated proof load of device.
6. Measure isolator restraint clearance.
7. Measure isolator deflection.
8. Verify snubber minimum clearances.
9. Test and adjust restrained-air-spring isolator controls and safeties.

D. Remove and replace malfunctioning units and retest as specified above.

E. Prepare test and inspection reports.

3.6 ADJUSTING

A. Adjust isolators after piping system is at operating weight.

B. Adjust limit stops on restrained-spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

3.7 AIR-SPRING ISOLATOR INSTALLATION

A. Independent Isolator Installation:

1. Install tank valve into each air isolator.
2. Inflate each isolator to [**height**] [**and**] [**pressure**] specified on Drawings.

B. Pressure-Regulated Isolator Installation:

1. Coordinate the constant pressure-regulated air supply to air springs with the requirements for piping and connections specified in Section 221513 "General-Service Compressed-Air Piping."
2. Connect all pressure regulators to a single dry, filtered [**facility**] [**constant**] air supply.
3. Inflate isolators to [**height**] [**and**] [**or**] [**pressure**] specified on Drawings.

3.8 VIBRATION ISOLATION EQUIPMENT BASES INSTALLATION

A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in [**Section 033000 "Cast-in-Place Concrete."**] [**Section 033053, "Miscellaneous Cast-in-Place Concrete."**]

END OF SECTION 230548